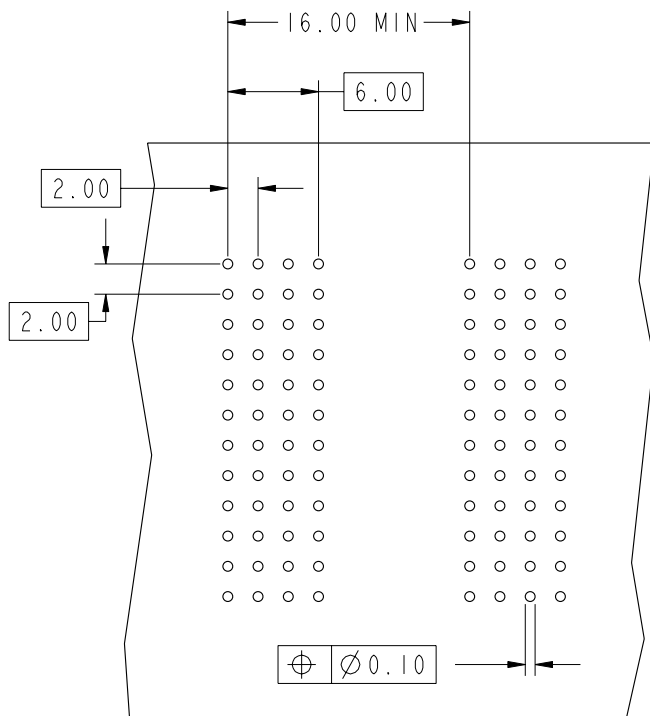


1 | 2

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KEY		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
1	5.00	4.30
2	5.75	4.30
3	6.50	4.30
4	7.25	4.30
5	5.00	13.60
6	5.75	13.60
7	6.50	13.60
8	7.25	13.60
11	6.50	17.00
12	7.25	17.00
13	8.25	4.30
14	8.25	13.60
19	8.00	4.30
20	8.00	13.60
22	5.00	12.10
23	8.00	17.70
24	6.50	16.30
25	5.75	15.60
26	5.00	14.90

REQUIRED PC BOARD LAYOUT
 COMPONENT SIDE
 SEE PRINT 58351 FOR
 ADDITIONAL PCB INFORMATION



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ltr	ecm no.	dr	date	linear	0.X ±0.3	COPY		projection	 title METRAL SIGNAL HEADER 1 MOD, 4 ROW PRESS-FIT		
CC					0.XX ±0.13	MM				product family	code
					.XXX ±.051	← MM →					
				angles	0° ±2°	scale	size	dwg no	sheet		
				dr	T.BRUNGARD	11/19/99	2:1	A	2		
				engr	M.STRAWSER	11/19/99					
				chr	M.STRAWSER	11/19/99					
				appd	M.STRAWSER	02/29/00					
sheet index	revision sheet										

cage code 22526

Pro/E

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PDM: Rev:CC

STATUS: Released

Printed: May 16, 2009

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METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X01 SEE NOTE 11 LEAD FREE OPTION	D	-	-	-	-	3	3
	C	-	-	-	-	3	3
	B	-	-	-	-	3	3
	A	-	-	-	-	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X06 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	3	3
	C	3	3	3	3	3	3
	B	3	3	3	3	4	1
	A	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X11 SEE NOTE 11 LEAD FREE OPTION	D	22	22	22	22	22	22
	C	22	22	22	22	22	22
	B	22	22	22	22	22	22
	A	22	22	22	22	22	22

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X16 SEE NOTE 11 LEAD FREE OPTION	D	4	3	3	4	3	3
	C	4	3	3	4	3	3
	B	4	3	3	4	3	3
	A	4	3	3	4	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X02 SEE NOTE 11 LEAD FREE OPTION	D	3	3	19	3	3	3
	C	3	3	3	3	3	3
	B	3	3	3	3	3	3
	A	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X07 SEE NOTE 11 LEAD FREE OPTION	D	-	-	-	-	-	-
	C	-	-	-	-	-	-
	B	-	-	-	-	-	-
	A	-	-	-	-	-	-

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X12 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	-	-
	C	3	3	3	3	-	-
	B	3	3	3	3	-	-
	A	3	3	3	3	-	-

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X17 SEE NOTE 11 LEAD FREE OPTION	D	2	1	1	1	1	1
	C	2	1	1	1	1	1
	B	2	3	3	1	1	1
	A	2	3	3	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X03 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	3	3
	C	3	3	3	3	3	3
	B	3	3	3	3	3	3
	A	3	3	3	3	19	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X08 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	3	2	2
	C	1	1	1	3	2	2
	B	1	1	1	3	2	2
	A	1	1	1	3	2	2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X13 SEE NOTE 11 LEAD FREE OPTION	D	-	-	3	3	3	3
	C	-	-	3	3	3	3
	B	-	-	3	3	3	3
	A	-	-	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X18 SEE NOTE 11 LEAD FREE OPTION	D	1	-	1	-	1	-
	C	-	2	-	1	-	3
	B	1	-	2	-	3	-
	A	-	1	-	1	-	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X04 SEE NOTE 11 LEAD FREE OPTION	D	19	3	3	3	3	3
	C	3	3	3	3	3	3
	B	3	3	3	3	3	3
	A	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X09 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	7
	C	6	6	6	6	6	7
	B	6	6	6	6	6	7
	A	6	6	6	6	6	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X14 SEE NOTE 11 LEAD FREE OPTION	D	-	1	-	1	-	1
	C	1	-	1	-	1	-
	B	-	1	-	1	-	1
	A	1	-	1	-	1	-

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X19 SEE NOTE 11 LEAD FREE OPTION	D	1	2	2	1	1	1
	C	1	2	2	1	1	1
	B	1	1	1	1	1	1
	A	3	3	3	3	1	1

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X05 SEE NOTE 11 LEAD FREE OPTION	D	3	-	3	-	3	-
	C	3	-	4	-	2	-
	B	3	-	3	-	3	-
	A	3	-	3	-	3	-

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X10 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1
	C	1	1	1	1	1	1
	B	3	3	1	1	1	1
	A	3	3	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X15 SEE NOTE 11 LEAD FREE OPTION	D	19	2	4	4	4	19
	C	19	3	4	4	4	4
	B	19	3	4	4	4	4
	A	19	3	1	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X20 SEE NOTE 11 LEAD FREE OPTION	D	19	19	1	1	1	1
	C	19	19	1	1	1	1
	B	19	19	1	1	1	1
	A	19	19	1	1	1	1

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ltr	ecn no.	dr	date	linear	0.X ±0.3	projection		COPY		title	
CC				angles	0.XX ±0.13	MM		METRAL SIGNAL HEADER		1 MOD, 4 ROW PRESS-FIT	
				dr	.XXX ±.051	MM		product family		METRAL code	
				engr	0° ±2°	MM		size		213	
				chr	T.BRUNGARD 11/19/99	MM		A		89073 sheet	
				appd	M.STRAWSER 11/19/99	MM		A		3	
					M.STRAWSER 02/29/00	MM		A		3	
sheet index	revision sheet					scale		1:1		cage code	
										22526	

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METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X21 SEE NOTE 11 LEAD FREE OPTION	D	5	5	5	5	5	5
	C	7	7	7	7	7	7
	B	5	5	5	5	5	5
	A	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X26 SEE NOTE 11 LEAD FREE OPTION	D	3	1	1	1	1	3
	C	3	1	1	1	1	3
	B	3	1	1	1	1	3
	A	3	1	1	1	1	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X31 SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	7	7	8
	C	7	7	7	7	7	8
	B	7	7	7	7	7	8
	A	7	7	7	7	7	8

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X36 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	3	3
	C	3	3	4	3	2	3
	B	3	3	3	3	3	3
	A	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X22 SEE NOTE 11 LEAD FREE OPTION	D	4	3	4	2	2	3
	C	4	3	4	2	2	3
	B	4	3	4	2	2	3
	A	4	3	4	1	4	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X27 SEE NOTE 11 LEAD FREE OPTION	D	19	3	4	4	3	3
	C	19	3	4	4	3	3
	B	19	3	4	4	3	3
	A	19	3	4	4	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X32 SEE NOTE 11 LEAD FREE OPTION	D	8	8	8	8	7	7
	C	8	8	8	8	7	7
	B	8	8	8	8	7	7
	A	8	8	8	8	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X37 SEE NOTE 11 LEAD FREE OPTION	D	8	7	7	8	7	7
	C	8	7	7	8	7	7
	B	8	7	7	8	7	7
	A	8	7	7	8	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X23 SEE NOTE 11 LEAD FREE OPTION	D	3	1	1	1	1	1
	C	3	1	1	1	1	1
	B	3	1	1	1	1	1
	A	3	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X28 SEE NOTE 11 LEAD FREE OPTION	D	19	3	19	19	3	3
	C	19	3	19	19	3	3
	B	19	3	19	19	3	3
	A	19	3	19	19	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X33 SEE NOTE 11 LEAD FREE OPTION	D	19	3	19	19	4	4
	C	19	3	19	19	4	4
	B	19	3	19	19	4	4
	A	19	3	19	19	4	4

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X38 SEE NOTE 11 LEAD FREE OPTION	D	3	4	2	2	2	2
	C	3	4	2	2	2	2
	B	3	4	2	2	2	2
	A	3	4	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X24 SEE NOTE 11 LEAD FREE OPTION	D	19	3	3	3	3	1
	C	19	3	3	3	3	1
	B	19	3	3	3	3	2
	A	19	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X29 SEE NOTE 11 LEAD FREE OPTION	D	2	3	3	3	3	19
	C	2	3	3	3	3	19
	B	2	3	3	3	3	19
	A	2	3	3	3	3	19

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X34 SEE NOTE 11 LEAD FREE OPTION	D	3	2	2	2	2	2
	C	3	2	2	2	2	2
	B	3	2	2	2	1	2
	A	3	2	2	2	3	2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X39 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	19	3	3
	C	3	3	3	3	3	3
	B	3	3	3	3	3	3
	A	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X25 SEE NOTE 11 LEAD FREE OPTION	D	19	3	3	3	3	19
	C	19	3	3	3	3	3
	B	19	3	3	3	3	3
	A	19	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X30 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	3	4
	C	3	3	3	3	3	4
	B	3	3	3	3	3	4
	A	3	3	3	3	3	4

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X35 SEE NOTE 11 LEAD FREE OPTION	D	3	3	-	3	3	-
	C	-	-	-	-	-	-
	B	-	-	-	-	-	-
	A	3	3	-	3	3	-

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X40 SEE NOTE 11 LEAD FREE OPTION	D	3	4	4	3	2	2
	C	3	4	4	3	2	2
	B	3	4	4	3	2	2
	A	3	4	4	3	2	2

mat'l code				--		tolerances unless otherwise specified		CUSTOMER		FCJ www.fcjconnect.com	
ltr	ecr no.	dr	date	linear	0.X ±0.3		COPY		projection	title	
CC					0.XX ±0.13		MM			METRAL SIGNAL HEADER	
					.XXX ±.051		1:1			1 MOD, 4 ROW PRESS-FIT	
				angles	0° ±2°		scale		product family		
				dr	T.BRUNGARD	11/19/99	A		METRAL		
				engr	M.STRAWSER	11/19/99	A		code		
				chr	M.STRAWSER	11/19/99	A		213		
				appd	M.STRAWSER	02/29/00	A		sheet		
sheet index		revision sheet								4	

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METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X41 SEE NOTE 11 LEAD FREE OPTION	D	4	4	2	3	3	3
	C	2	2	4	2	4	4
	B	2	2	4	4	2	2
	A	2	2	4	2	4	4

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X42 SEE NOTE 11 LEAD FREE OPTION	D	1	4	1	1	1	1
	C	1	4	1	1	1	1
	B	1	4	1	1	1	1
	A	1	4	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X43 SEE NOTE 11 LEAD FREE OPTION	D	14	14	14	14	14	14
	C	14	20	14	20	14	20
	B	20	20	20	20	20	20
	A	14	14	14	14	14	14

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X44 SEE NOTE 11 LEAD FREE OPTION	D	13	13	13	13	13	13
	C	13	19	13	19	13	19
	B	19	19	19	19	19	19
	A	13	13	13	13	13	13

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X45 SEE NOTE 11 LEAD FREE OPTION	D	1	1	-	-	1	1
	C	1	1	-	-	1	1
	B	1	1	-	-	1	1
	A	1	1	-	-	1	1

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X46 SEE NOTE 11 LEAD FREE OPTION	D	20	7	7	7	7	7
	C	20	7	7	7	7	7
	B	20	7	7	7	7	7
	A	20	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X47 SEE NOTE 11 LEAD FREE OPTION	D	20	7	7	7	7	5
	C	20	7	7	7	7	5
	B	20	7	7	7	7	6
	A	20	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X48 SEE NOTE 11 LEAD FREE OPTION	D	5	5	20	5	5	5
	C	5	5	20	5	5	5
	B	5	5	20	5	5	5
	A	5	5	20	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X49 SEE NOTE 11 LEAD FREE OPTION	D	2	2	4	4	2	19
	C	2	2	4	4	2	19
	B	2	2	4	4	2	19
	A	2	2	4	4	2	19

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X50 SEE NOTE 11 LEAD FREE OPTION	D	7	7	6	6	6	6
	C	7	7	6	6	6	6
	B	7	7	6	6	6	6
	A	7	7	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X51 SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	7	6	8
	C	7	7	7	7	6	8
	B	7	7	7	7	6	8
	A	7	7	7	7	6	8

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X52 SEE NOTE 11 LEAD FREE OPTION	D	8	7	7	7	7	8
	C	8	7	7	7	7	8
	B	8	7	7	7	7	8
	A	8	7	7	7	7	8

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X53 SEE NOTE 11 LEAD FREE OPTION	D	2	2	4	3	3	4
	C	2	2	4	3	3	4
	B	2	2	4	3	3	4
	A	2	2	4	3	3	2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X54 SEE NOTE 11 LEAD FREE OPTION	D	2	2	4	3	3	4
	C	2	2	4	3	3	4
	B	2	2	4	3	3	4
	A	2	2	4	3	3	4

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X55 SEE NOTE 11 LEAD FREE OPTION	D	2	3	3	3	4	4
	C	2	3	3	3	4	4
	B	2	3	3	3	4	4
	A	1	3	3	3	4	4

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X56 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	2	4	4
	C	3	3	3	2	4	4
	B	3	3	3	2	4	4
	A	3	3	3	2	4	4

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X57 SEE NOTE 11 LEAD FREE OPTION	D	2	3	1	1	1	1
	C	2	3	1	1	1	1
	B	2	3	1	1	1	1
	A	2	3	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X58 SEE NOTE 11 LEAD FREE OPTION	D	5	6	8	5	5	7
	C	5	6	8	5	5	7
	B	5	5	5	5	5	5
	A	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X59 SEE NOTE 11 LEAD FREE OPTION	D	7	6	8	7	7	7
	C	7	6	8	7	7	7
	B	7	7	7	7	7	7
	A	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X60 SEE NOTE 11 LEAD FREE OPTION	D	4	2	2	4	2	2
	C	4	2	2	4	2	2
	B	4	2	2	4	2	2
	A	4	2	2	4	2	2

mat'l code				--		tolerances unless otherwise specified		CUSTOMER		FCi www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ±0.3		COPY		projection	title	
CC					0.XX ±0.13		MM			METRAL SIGNAL HEADER	
					.XXX ±.051		1:1			1 MOD, 4 ROW PRESS-FIT	
				angles	0° ±2°		scale		product family		
				dr	T.BRUNGARD	11/19/99	A		METRAL		
				engr	M.STRAWSER	11/19/99	A		code		
				chr	M.STRAWSER	11/19/99	A		size		
				appd	M.STRAWSER	02/29/00	A		dwg no		
sheet index	revision sheet						A		89073		
							A		sheet		
							A		5		

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METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X61 SEE NOTE 11 LEAD FREE OPTION	D	4	4	2	2	3	3
	C	2	2	2	2	2	2
	B	2	2	2	2	2	2
	A	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X62 SEE NOTE 11 LEAD FREE OPTION	D	7	8	6	8	7	7
	C	7	8	6	8	7	7
	B	7	8	6	8	7	7
	A	7	8	6	8	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X63 SEE NOTE 11 LEAD FREE OPTION	D	1	2	2	1	2	2
	C	1	2	2	1	2	2
	B	1	2	2	1	2	2
	A	1	2	2	1	2	2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X64 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	1	3	3
	C	3	3	3	1	3	3
	B	3	3	3	1	3	3
	A	3	3	3	1	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X65 SEE NOTE 11 LEAD FREE OPTION	D	4	4	4	4	4	4
	C	4	4	4	4	4	4
	B	4	4	4	4	4	2
	A	4	4	4	4	4	1

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X66 SEE NOTE 11 LEAD FREE OPTION	D	4	4	4	4	4	4
	C	4	4	4	4	4	2
	B	4	4	4	4	4	2
	A	4	4	4	4	4	1

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X67 SEE NOTE 11 LEAD FREE OPTION	D	4	4	4	4	3	3
	C	4	4	4	4	3	3
	B	4	4	4	4	3	3
	A	4	4	4	4	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X68 SEE NOTE 11 LEAD FREE OPTION	D	4	4	4	4	4	2
	C	4	4	4	4	4	2
	B	4	4	4	4	4	2
	A	4	4	4	4	4	1

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X69 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	3	3
	C	2	2	2	2	3	3
	B	2	2	2	2	3	3
	A	2	2	2	2	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X70 SEE NOTE 11 LEAD FREE OPTION	D	4	4	4	4	4	4
	C	19	19	19	19	19	19
	B	4	4	4	4	4	4
	A	19	19	19	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X71 SEE NOTE 11 LEAD FREE OPTION	D	2	3	3	2	4	2
	C	2	3	3	2	4	2
	B	2	3	3	2	4	2
	A	2	3	3	2	4	2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X72 SEE NOTE 11 LEAD FREE OPTION	D	4	2	2	2	2	4
	C	4	2	2	2	2	4
	B	4	2	2	2	2	4
	A	4	2	2	2	2	4

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X73 SEE NOTE 11 LEAD FREE OPTION	D	-	-	-	-	-	-
	C	-	-	-	-	-	-
	B	-	-	-	-	-	-
	A	-	-	-	-	-	-

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X74 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	3	3
	C	4	4	4	3	3	3
	B	4	3	4	3	3	3
	A	4	4	4	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X75 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1
	C	12	12	12	1	1	1
	B	12	11	12	1	1	1
	A	12	12	12	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X76 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	2	3	1
	C	2	1	1	2	2	1
	B	2	1	1	2	2	1
	A	2	1	1	2	2	1

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X77 SEE NOTE 11 LEAD FREE OPTION	D	1	3	2	3	2	3
	C	1	3	2	3	2	3
	B	1	3	2	3	2	3
	A	1	3	2	3	2	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X78 SEE NOTE 11 LEAD FREE OPTION	D	2	2	3	2	2	2
	C	2	2	3	2	2	2
	B	2	2	3	2	2	2
	A	2	2	3	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X79 SEE NOTE 11 LEAD FREE OPTION	D	2	3	2	3	2	3
	C	2	3	2	3	2	3
	B	2	3	2	3	2	3
	A	2	3	2	3	2	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X80 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2
	C	2	2	2	2	2	2
	B	2	2	2	2	2	4
	A	2	2	2	2	2	2

mat'l code				tolerances unless otherwise specified		CUSTOMER	FCi www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ±0.3	COPY	projection	
CC				angles	0.XX ±0.13		title METRAL SIGNAL HEADER 1 MOD, 4 ROW PRESS-FIT	
					.XXX ±.051		product family METRAL	
				dr	0° ±2°	MM	code 213	
				engr	T.BRUNGARD 11/19/99	← MM →	size 213	
				chr	M.STRAWSER 11/19/99	scale	sheet 6	
				appd	M.STRAWSER 02/29/00	1:1	product family METRAL	
sheet index	revision sheet						size A	
							89073	

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METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X81 SEE NOTE 11 LEAD FREE OPTION	D	2	4	2	2	4	2
	C	2	4	2	2	4	2
	B	2	4	2	2	4	2
	A	2	4	2	2	4	2
89073-X82 SEE NOTE 11 LEAD FREE OPTION	D	2	2	4	4	4	4
	C	2	2	4	2	2	4
	B	2	2	4	2	2	4
	A	2	2	4	2	2	4
89073-X83 SEE NOTE 11 LEAD FREE OPTION	D	3	3	4	4	3	3
	C	3	3	4	4	3	3
	B	3	3	4	4	3	3
	A	3	3	4	4	3	3
89073-X84 SEE NOTE 11 LEAD FREE OPTION	D	-	-	-	-	-	-
	C	-	-	-	-	-	-
	B	-	-	-	-	-	-
	A	-	-	-	-	-	-
89073-X85 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	3	3	3
	C	19	19	19	19	19	19
	B	19	19	19	19	19	19
	A	19	19	19	19	19	19
89073-X86 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	3	3
	C	1	1	1	1	1	1
	B	1	1	1	1	1	1
	A	1	1	1	1	1	1
89073-X87 SEE NOTE 11 LEAD FREE OPTION	D	2	-	2	2	-	-
	C	2	-	-	-	2	-
	B	-	-	-	-	2	-
	A	2	2	2	2	2	-
89073-X88 SEE NOTE 11 LEAD FREE OPTION	D	-	-	-	1	1	1
	C	-	-	-	1	1	1
	B	-	-	-	1	1	1
	A	-	-	-	1	1	1
89073-X89 SEE NOTE 11 LEAD FREE OPTION	D	3	3	2	2	2	2
	C	3	3	2	2	2	2
	B	3	3	2	2	2	2
	A	3	3	2	2	2	2
89073-X90 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	1	19
	C	3	3	3	3	2	19
	B	3	3	3	3	3	19
	A	3	3	3	3	3	19
89073-X91 SEE NOTE 11 LEAD FREE OPTION	D	19	3	3	3	3	3
	C	19	3	3	2	3	3
	B	19	3	3	3	3	3
	A	19	3	1	3	3	3
89073-X92 SEE NOTE 11 LEAD FREE OPTION	D	19	2	3	3	3	3
	C	19	3	3	3	3	3
	B	19	3	3	3	3	3
	A	19	3	1	3	3	3
89073-X93 SEE NOTE 11 LEAD FREE OPTION	D	26	23	25	23	12	12
	C	23	23	25	23	12	12
	B	24	23	25	23	12	12
	A	23	23	25	23	12	12
89073-X94 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1
	C	1	1	1	1	1	1
	B	3	3	3	3	1	1
	A	3	3	3	3	1	1
89073-X95 SEE NOTE 11 LEAD FREE OPTION	D	-	1	-	-	1	1
	C	-	1	-	-	1	1
	B	1	-	-	-	1	1
	A	-	1	-	-	1	1
89073-X96 SEE NOTE 11 LEAD FREE OPTION	D	2	-	2	-	2	2
	C	-	2	-	2	-	2
	B	2	-	2	-	2	2
	A	-	2	-	2	-	2
89073-X97 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	6
	C	6	6	6	6	6	6
	B	6	6	6	6	6	8
	A	6	6	6	6	6	6
89073-X98 SEE NOTE 11 LEAD FREE OPTION	D	6	7	7	6	8	8
	C	6	7	7	6	8	8
	B	6	7	7	6	8	8
	A	6	7	7	6	8	8
89073-X99 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	3	3
	C	4	4	4	2	4	2
	B	4	3	4	2	4	2
	A	3	4	4	3	3	3
89073-X100 SEE NOTE 11 LEAD FREE OPTION	D	4	4	4	4	2	4
	C	4	4	4	4	2	4
	B	4	4	4	4	2	4
	A	4	4	4	4	2	4

mat'l code				tolerances unless otherwise specified		CUSTOMER	FCi www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ±0.3	COPY	title METRAL SIGNAL HEADER	
CC				angles	0.XX ±0.13	projection	1 MOD, 4 ROW PRESS-FIT	
					.XXX ±.051		product family METRAL code	
				dr	0° ±2°	MM	size	
				engr	T.BRUNGARD 11/19/99	← MM →	89073	
				chr	M.STRAWSER 11/19/99	scale	213	
				appd	M.STRAWSER 02/29/00	1:1	sheet 7	
sheet index	revision sheet						cage code 22526	

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METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X101 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2
	C	2	1	2	2	2	2
	B	2	2	2	2	2	2
	A	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X102 SEE NOTE 11 LEAD FREE OPTION	D	6	8	8	6	20	20
	C	6	8	8	6	20	20
	B	6	8	8	6	20	20
	A	6	8	8	6	20	20

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X103 SEE NOTE 11 LEAD FREE OPTION	D	2	4	4	2	19	19
	C	2	4	4	2	19	19
	B	2	4	4	2	19	19
	A	2	4	4	2	19	19

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X104 SEE NOTE 11 LEAD FREE OPTION	D	8	6	6	6	6	6
	C	8	6	6	6	6	6
	B	8	6	6	6	6	6
	A	8	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X105 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	1	2	2
	C	2	2	2	4	2	2
	B	2	2	2	2	2	2
	A	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X106 SEE NOTE 11 LEAD FREE OPTION	D	4	2	2	2	2	2
	C	4	2	2	2	2	2
	B	4	2	2	2	2	2
	A	4	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X107 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	4	2	2
	C	2	2	2	4	2	2
	B	2	2	2	4	2	2
	A	2	2	2	4	2	2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X108 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	3	2
	C	2	2	2	2	3	2
	B	2	2	2	2	2	2
	A	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X109 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2
	C	2	2	2	2	2	2
	B	2	2	2	2	2	2
	A	2	3	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X110 SEE NOTE 11 LEAD FREE OPTION	D	2	3	3	2	4	4
	C	2	3	3	2	4	4
	B	2	3	3	2	4	4
	A	2	3	3	2	4	4

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X111 SEE NOTE 11 LEAD FREE OPTION	D	2	2	4	4	2	2
	C	2	2	4	4	2	2
	B	2	2	4	4	2	2
	A	2	2	4	4	2	2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X112 SEE NOTE 11 LEAD FREE OPTION	D	4	2	3	2	2	3
	C	4	2	3	2	2	3
	B	4	3	2	-	2	3
	A	4	3	1	-	2	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X113 SEE NOTE 11 LEAD FREE OPTION	D	3	4	2	2	3	3
	C	3	4	2	2	3	3
	B	3	4	2	2	3	3
	A	3	4	2	2	-	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X114 SEE NOTE 11 LEAD FREE OPTION	D	6	6	8	6	6	6
	C	6	6	8	6	6	6
	B	6	6	8	6	6	6
	A	6	6	8	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X115 SEE NOTE 11 LEAD FREE OPTION	D	8	6	6	6	6	8
	C	8	6	6	6	6	8
	B	8	6	6	6	6	8
	A	8	6	6	6	6	8

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X116 SEE NOTE 11 LEAD FREE OPTION	D	-	6	7	7	6	-
	C	-	6	7	7	6	-
	B	-	6	7	7	6	-
	A	-	6	7	7	6	-

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X117 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	3	3
	C	3	3	3	19	3	3
	B	3	3	3	3	3	3
	A	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X118 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	3	2	2
	C	2	2	2	3	2	2
	B	2	2	2	3	2	2
	A	2	2	2	3	2	2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X119 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	2	2	2
	C	3	3	3	2	2	2
	B	3	3	3	2	2	2
	A	3	3	3	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X120 SEE NOTE 11 LEAD FREE OPTION	D	6	6	5	5	7	6
	C	6	6	6	6	7	6
	B	6	6	6	6	7	6
	A	6	6	6	6	7	6

mat'l code				tolerances unless otherwise specified		CUSTOMER	FCJ www.fcjconnect.com		
ltr	ecr no.	dr	date	linear	0.X ±0.3	projection	COPY		
CC					0.XX ±0.13			title METRAL SIGNAL HEADER	
					0.XXX ±0.051			1 MOD, 4 ROW PRESS-FIT	
				angles	0° ±2°		product family METRAL		
				dr	T.BRUNGARD 11/19/99		code	213	
				enrg	M.STRAWSER 11/19/99		size	213	
				chr	M.STRAWSER 11/19/99		sheet	8	
				appd	M.STRAWSER 02/29/00	scale	1:1		
sheet index	revision sheet								

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X121 SEE NOTE 11 LEAD FREE OPTION	D	3	3	4	3	4	2
	C	3	3	4	3	4	2
	B	3	3	4	3	4	2
	A	3	3	4	3	4	2


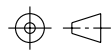

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X122 SEE NOTE 11 LEAD FREE OPTION	D	4	4	2	4	2	2
	C	2	2	2	4	4	4
	B	4	4	2	4	2	2
	A	2	2	2	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X123 SEE NOTE 11 LEAD FREE OPTION	D	2	3	2	2	2	2
	C	2	3	2	2	2	2
	B	2	3	2	2	2	2
	A	2	3	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X124 SEE NOTE 11 LEAD FREE OPTION	D	2	3	2	3	2	2
	C	2	3	2	3	2	2
	B	2	3	2	3	2	2
	A	2	3	2	3	2	2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X125 SEE NOTE 11 LEAD FREE OPTION	D	4	3	3	3	3	4
	C	4	3	3	3	3	4
	B	4	3	3	3	3	4
	A	4	3	3	3	3	4

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89073-X126 SEE NOTE 11 LEAD FREE OPTION	D	4	2	2	2	2	2
	C	4	2	2	2	2	2
	B	4	2	2	2	2	4
	A	4	2	2	2	2	2

mat'l code		--		tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ±0.3	COPY		title	
CC					0.XX ±0.13	projection		METRAL SIGNAL HEADER	
					.XXX ±.051			1 MOD, 4 ROW PRESS-FIT	
				angles	0° ±2°			product family	
				dr	T.BRUNGARD	11/19/99	METRAL		code
				engr	M.STRAWSER	11/19/99	size	dwg no	213
				chr	M.STRAWSER	11/19/99	scale	A	sheet
				appd	M.STRAWSER	02/29/00			
sheet index	revision sheet								



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PRODUCT NUMBER
89073-XYF OR 89073-XYFF
89073-XYLFF OR 89073-XYLFFF

NOTES:

- FOR DIM A AND B SEE SHEET 2 AND UP.
- BODY MATERIAL: LIQUID CRYSTAL
POLYMER 30 % GLASS.
FLAME RETARDANT ACC. UL 94-V0.
- PIN MATERIAL:
PHOSPHOR BRONZE.
- PLATING ON PRESS-FIT TAIL:
55422 -XYF IS SnPb
55422-XYLFF IS SN (LEAD FREE)
PLATING ON CONTACT AREA CONFORMS TO PERFORMANCE LEVEL SHOWN IN TABLE.
- PRODUCT MARKING:
PART NUMBER DESIGNATION & BATCH I.D.
- ALL PRODUCTS WITH PART NUMBERS SHOWN IN SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES. IF TRAY PACKAGING IS REQUIRED, A SUFFIX "P" WILL BE ADDED TO THE END OF THE PART NUMBER. EXAMPLE: XXXXX-XXXP OR XXXXX-XXXXP, XXXXX-XXXPLF OR XXXXX-XXXPLF
- PRODUCT SPECIFICATION GS-12-180
APPLICATION SPECIFICATION BUS-20-073
- AFTER INSERTION INTO CIRCUIT BOARD WITH QUALIFIED TOOL.
- A PLATING HAS Au FLASH IN PRESS FIT AREA (LEAD FREE).
- THE PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET THE EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.

ALL PRODUCTS EXCEPT THOSE WITH PART NUMBERS CONTAINING (DRAWING NO.)-N1--- OR (DRAWING NO.)-N5---WILL WITHSTAND EXPOSURE TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN. PART NUMBERS (DRAWING NO.)-N1--- AND (DRAWINGS NO.)-N5--- WILL NOT WITHSTAND REFLOW AND Au CONTACT SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMIM 140°C FOR NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.
- FOR LEAD FREE PART NUMBERS, ADD AN "LF" SUFFIX.
EXAMPLE: 89073-X01LF

PLATING IN CONTACT AREA		
DASH NUMBER	PERFORMANCE LEVEL	NOTES
-XYF OR -XYFF	TELCORDIA CO	SEE NOTE 9
-N1YF OR -N1YFF	TELCORDIA CO (NXT)	-
-N5YF OR N5YFF	TELCORDIA UE (NXT)	-
-1YF OR -1YFF	TELCORDIA CO	-
-2YF OR -2YFF	TELECOM CLASS	-
-3YF OR -3YFF	IEC CLASS I	-
-5YF OR -5YFF	TELCORDIA UE	-
-9YF OR -9YFF	TELCORDIA CO	-
-XYLFF OR -XYLFFF	TELCORDIA CO	SEE NOTE 10
-N1YLFF OR -N1YLFFF	TELCORDIA CO (NXT) IEC CLASS I	SEE NOTE 10
-N5YLFF OR N5YLFFF	TELCORDIA UE (NXT)	SEE NOTE 10
-1YLFF OR -1YLFFF	TELCORDIA CO IEC CLASS I	SEE NOTE 10
-2YLFF OR -2YLFFF	TELECOM CLASS	SEE NOTE 10
-5YLFF OR -5YLFFF	TELCORDIA UE	SEE NOTE 10

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				chr	M.STRAWSER	11/19/99	A		89073
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