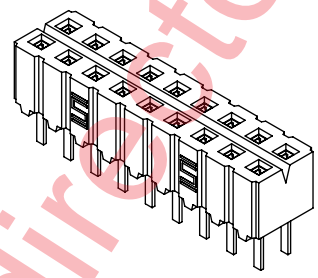


REVISION U

DO NOT SCALE FROM THIS PRINT

NOTES:

1. $\text{\textcircled{C}}$ REPRESENTS A CRITICAL DIMENSION.
2. MIN CONTACT RETENTION: 2 LBS EXCEPT ON POSITIONS NEXT TO CUT, THEN 1 LBS MIN.
3. MAX ALLOWABLE BOW: .006 [.15] IN/IN.
4. "END WALLS" AFTER CUTTING SHOULD BE $.015 \pm_{.005}^{.001}$ [.38 $\pm_{.13}^{.03}$].
5. MAX CUT FLASH: .015 [.38] - NO FLASH ALLOWED IN HOLES.
6. MAX TERMINAL BURR: .003 [.08].

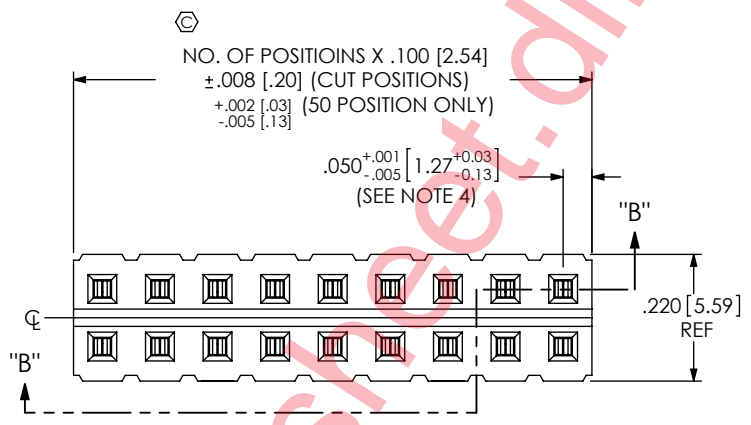


CES-1XX-XX-X-D

No OF POSITIONS
-01 THRU -50

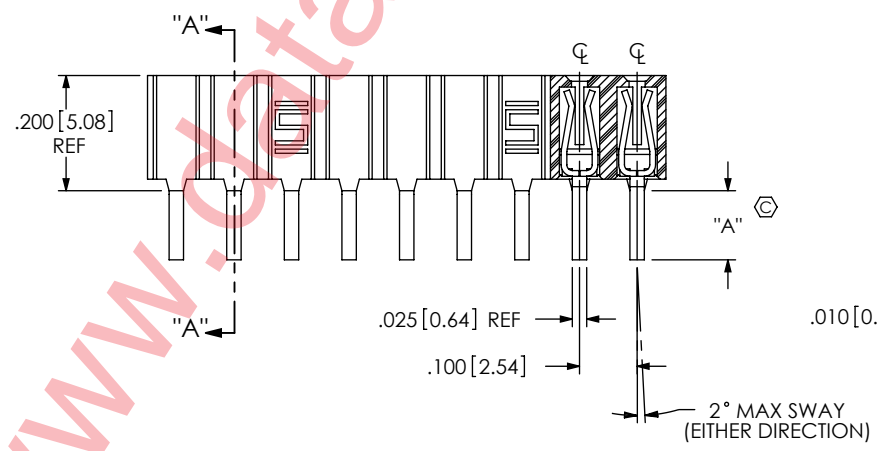
CONTACT LEAD STYLE
-01: USE C-45-01-X
-02: USE C-45-02-X

ROW SPECIFICATION
-D: DOUBLE (USE CES-XX-D)

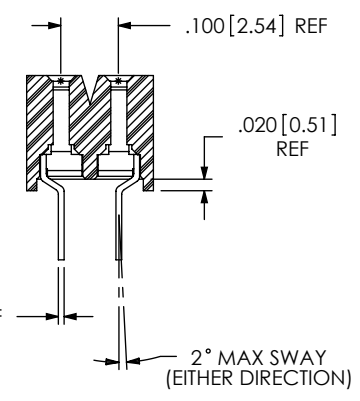


$\text{\textcircled{W}}$ PLATING SPECIFICATION

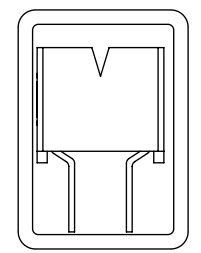
- T: MATTE TIN, CONTACT AND TAIL
- G: 30 μ " GOLD IN CONTACT AREA, 10 μ " GOLD ON TAIL
- S: 30 μ " SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- F: 3 μ " SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- L: 10 μ " SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL



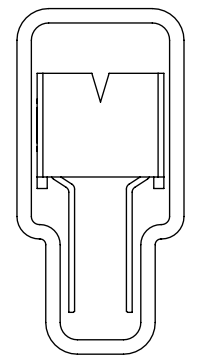
SECTION "B"-"B"



SECTION "A"-"A"



PACKAGING VIEW LEAD STYLE -01



PACKAGING VIEW LEAD STYLE -02

PACKAGING TABLE (5 POS MIN)

LEAD STYLE	TUBE	PLUG
-01	PT-1-24-01-95	TP-09
-02	PT-1-24-02-53	TP-09

TABLE 1

STYLE	"A"
-01	$.128 \pm_{.002}^{.004}$ [3.25 $\pm_{.05}^{.10}$]
-02	$.223$ [5.66]

$\text{\textcircled{W}}$

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE:

DECIMALS	ANGLES
.XX: $\pm .01$ [.3]	2°
.XXX: $\pm .005$ [.13]	
.XXXX: $\pm .0020$ [.051]	

PROPRIETARY NOTE
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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 3:1
INSULATOR: PBT, UL 94 VO
COLOR: BLACK
TERMINAL: PHOS BRONZE

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e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:
CLOSED ENTRY SOCKET STRIP DOUBLE ROW ASSEMBLY

DWG. NO. CES-1XX-XX-X-D

BY: REIDINGER 9-9-92 SHEET 1 OF 1